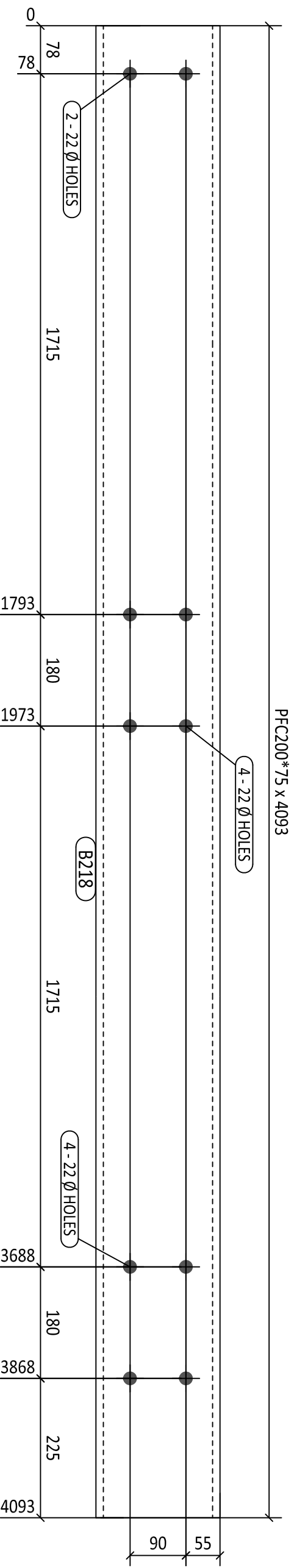


FABRICATION	CHECK QA	WELDER	FINAL QA
BY:	BY:	BY:	BY:
NAME:			
DATE:			
Welding	Wire Batch#:	Visual Inspect.:	WPS Used:



ITEM	QTY.	PROFILE	LENGTH	GRADE	WEIGHT(kg)	AREA(m ²)
B218	1	PFC200*75	4093	300	93.81	2.78
TOTAL WEIGHT					93.81	2.78

MATERIAL LIST

REV	DATE	DESCRIPTION	SIT
1	17-02-2020	ISSUED FOR CONSTRUCTION	SIT
0	06-02-2020	ISSUED FOR CONSTRUCTION	SIT
			DT

PROJECT:

PART NAME:	No. REQ:
PART FINISH:	1
CLIENT JOB NUMBER:	DRAWING No:
MODELLED BY:	B218

- ALL WELDS TO BE 6mm CONTINUOUS FIMAR & FULLY SEALED U.N.O
- ALL BUTT WELDS SHALL BE FULL PENETRATION U.N.O
- ALL WELDS SHALL COMPLY WITH AS 1584.1 IN CONJ. WITH NZS 3404 - D
- ASSEMBLY MARK TO BE STAMPED ON TOP FACE WHERE INDICATED THUS THE FOLLOWING INDICATES HIDDEN FACE
- ALL NOTCHES TO HAVE 1mm RADIUS AT INTERNAL CORNERS
- NO PAINT IN WAY OF T-BOLT CONNECTIONS OR SITE WELDS
- REFER TO THE MARKING PLANS FOR LOCATIONS OF PRECAMBERS
- ALL GALVANISED ASSEMBLES TO HAVE DRAIN HOLES PROVIDED TYP.