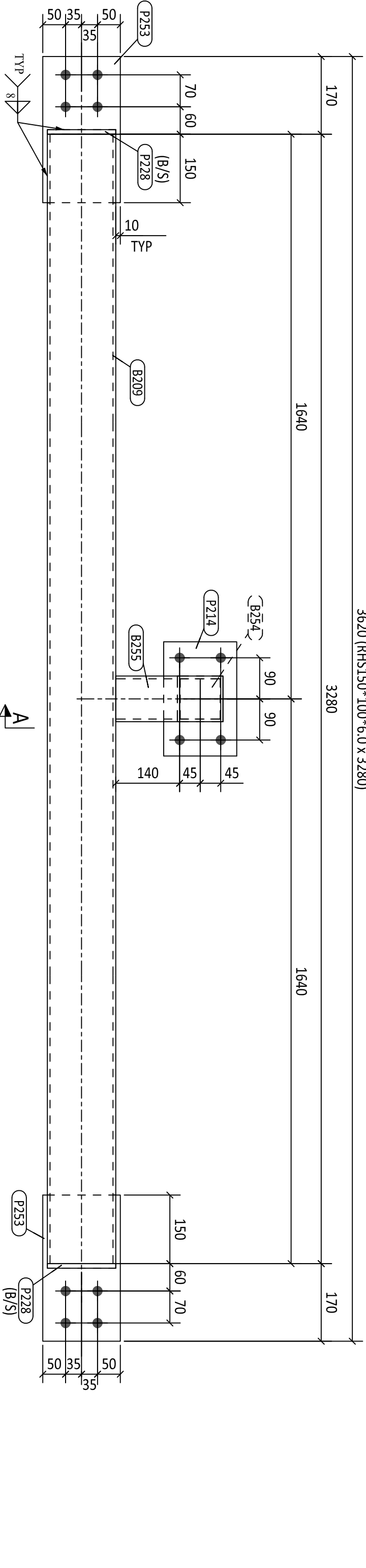
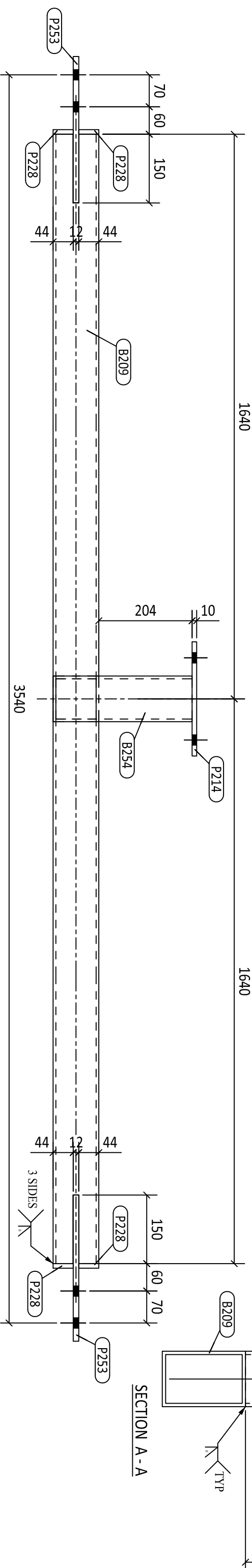


FABRICATION	CHECK QA	WELDER	FINAL QA
BY:	BY:	BY:	BY:
NAME:			
DATE:			
Welding	Wire Batch#:	Visual Inspect:	WPS Used:



ITEM	QTY.	PROFILE	LENGTH	GRADE	WEIGHT(kg)	AREA(m ²)	
B209	1	RHS150*100*6.0	3280	300	70.29	1.55	
B254	1	SHS100*100*6.0	304	300	5.08	0.11	
B255	1	SHS100*100*6.0	235	300	3.93	0.09	
P214	1	PLT10*250	160	300	3.14	0.09	
P228	4	PLT10*150	44	300	2.07	0.07	
P253	2	PLT12*170	320	300	10.25	0.24	
TOTAL WEIGHT OF ONE ASSEMBLY						94.77	2.15

1 - REQUIRED AS DRAWN MARKED **BRB205**

REV	DATE	DESCRIPTION	SIT
1	17-02-2020	ISSUED FOR CONSTRUCTION	SIT
0	06-02-2020	ISSUED FOR CONSTRUCTION	SIT

PROJECT:		No. REQ:	1
ASSEMBLY NAME:		DRAWING No:	BRB205
ASSEMBLY FINISH:			
CLIENT JOB NUMBER:			
MODELLED BY:			

- ALL WELDS TO BE 6mm CONTINUOUS FINAR & FULLY SEALED U.N.O
- ALL BUTT WELDS SHALL BE FULL PENETRATION U.N.O
- ALL WELDS SHALL COMPLY WITH AS 1584.1, IN CONJ. WITH NZS 3404 - D
- ASSEMBLY MARK TO BE STAMPED ON TOP FACE WHERE INDICATED THUS THE FOLLOWING INDICATES HIDDEN FACE
- ALL NOTCHES TO HAVE 11mm RADIUS AT INTERNAL CORNERS
- NO PAINT IN WAY OF TF BOLT CONNECTIONS OR SITE WELDS
- REFER TO THE MARKING PLANS FOR LOCATIONS OF PRECAMBERS
- ALL GALVANISED ASSEMBLES TO HAVE DRAIN HOLES PROVIDED TYP.