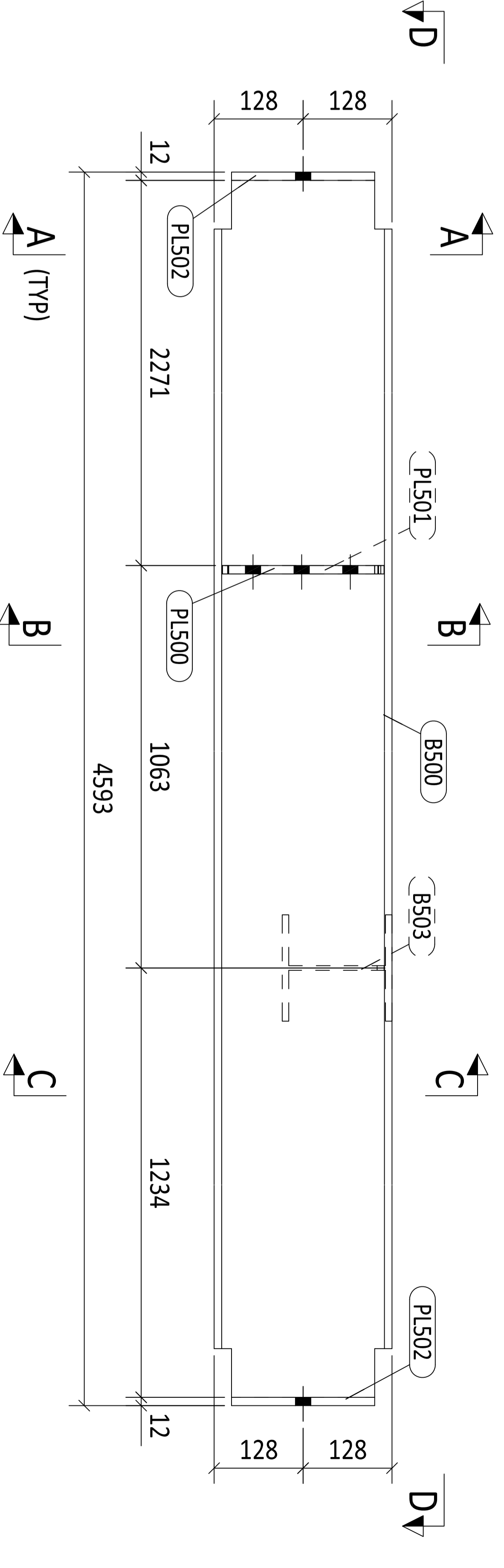
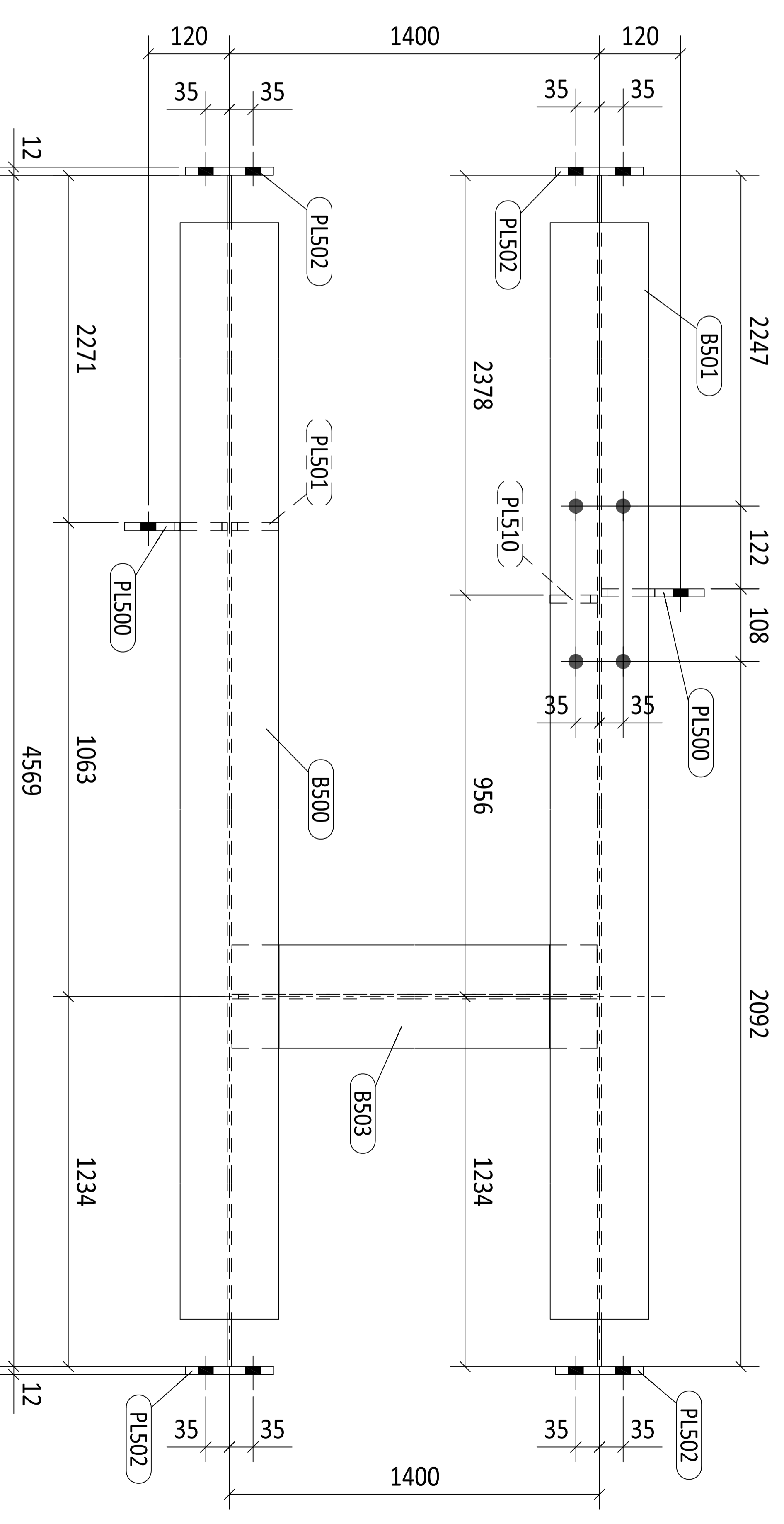
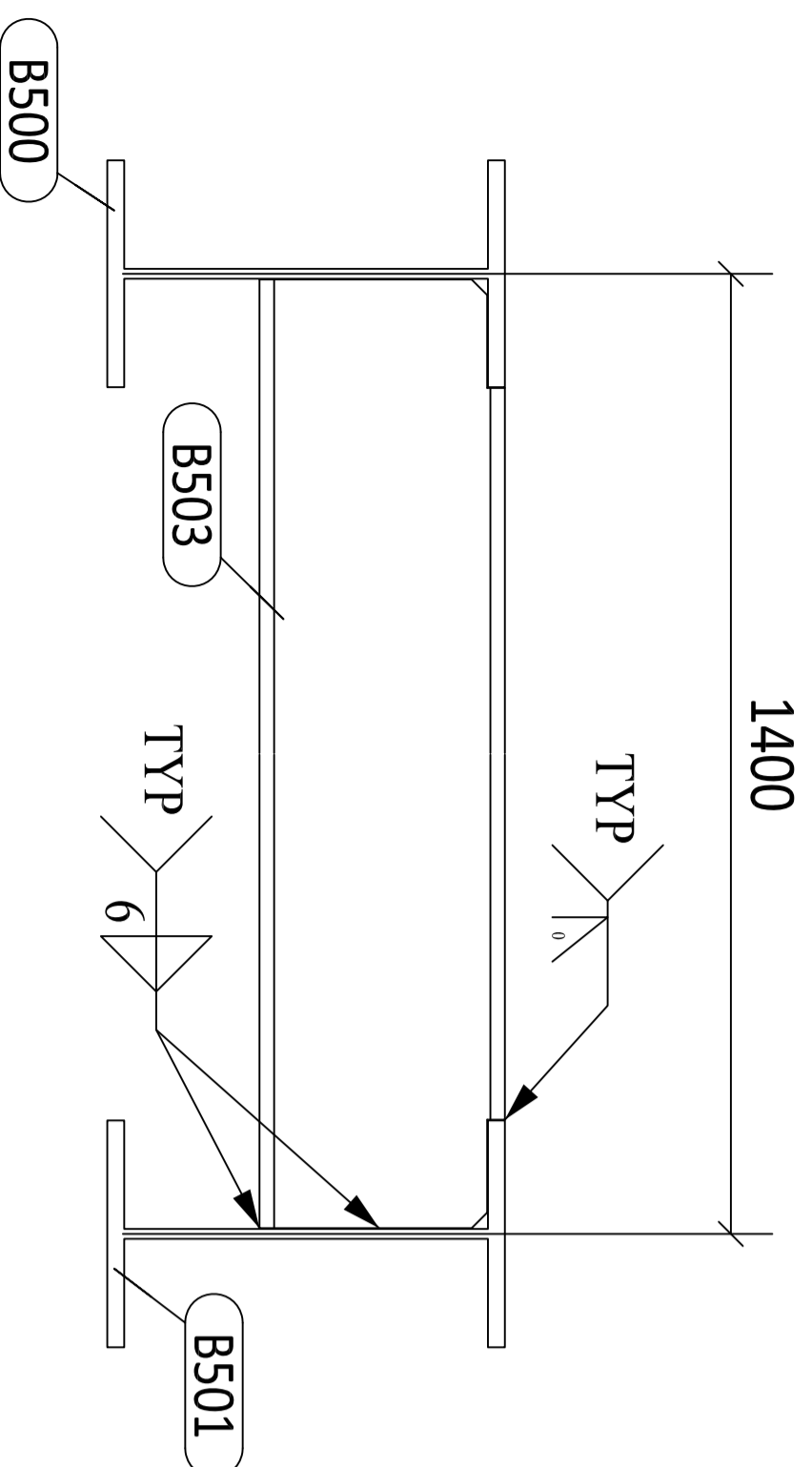
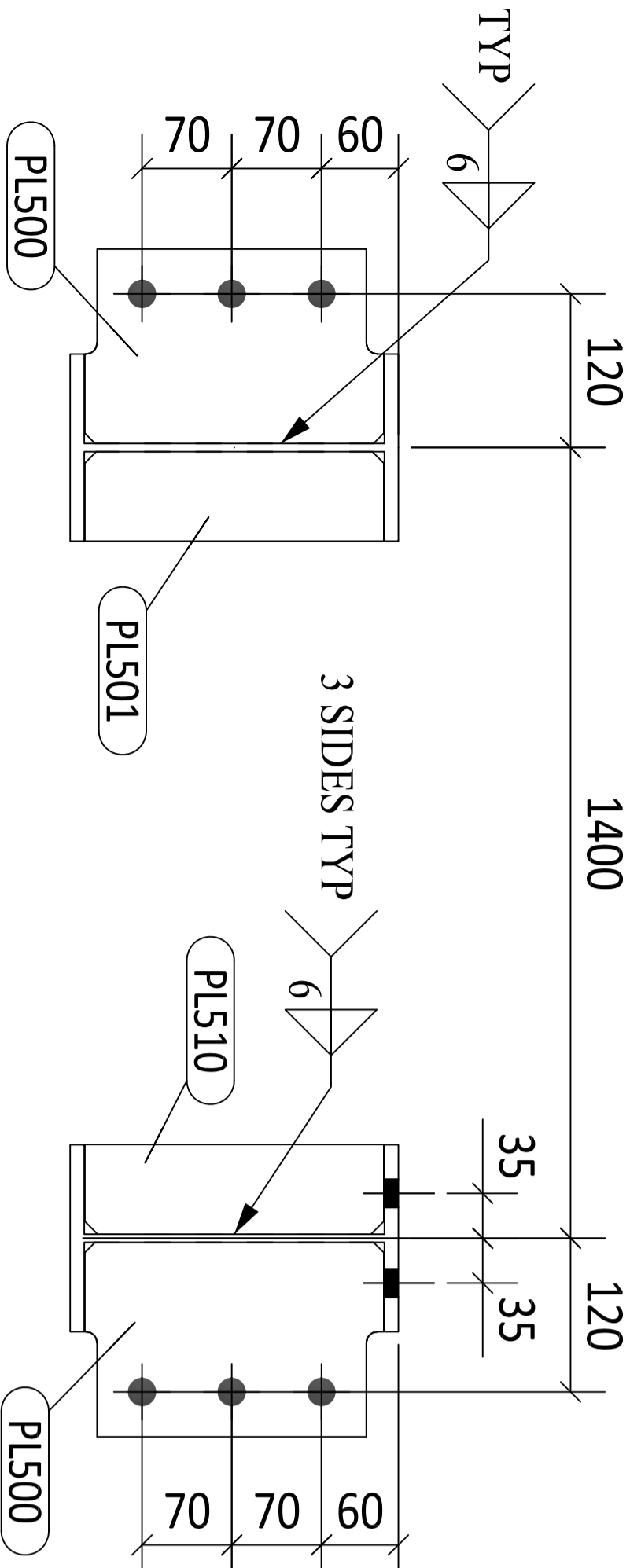
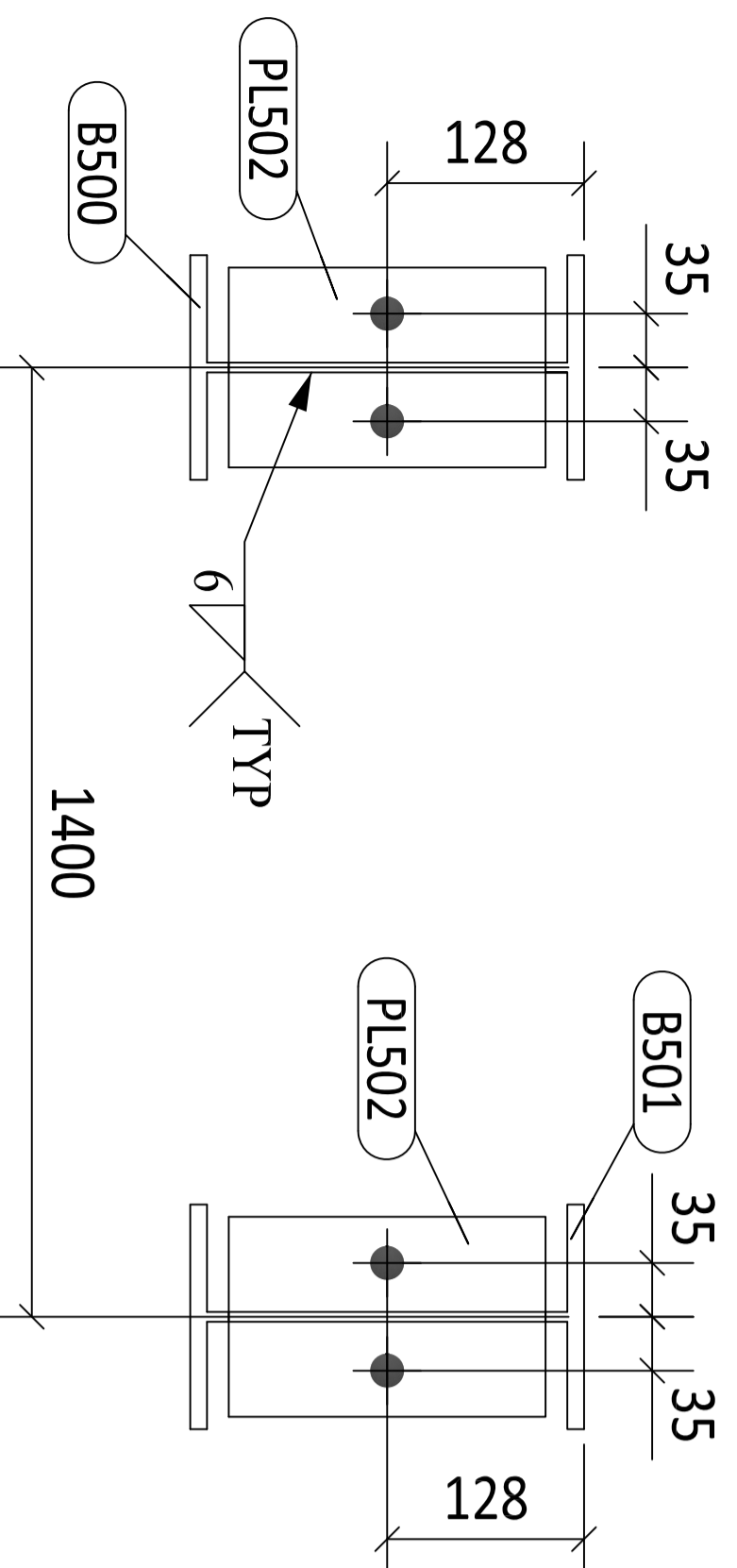


NAME:	FABRICATION	CHECK QA	WEIDER	FINAL QA
	BY:	BY:	BY:	BY:
DATE:	Wire Batch#:	Visual Inspect.:	WPS Used:	
Welding				



SECTION C - C

1 - REQUIRED AS DRAWN MARKED LR500

ASSEMBLY MATERIAL LIST

ITEM	QTY.	PROFILE	LENGTH	GRADE	WEIGHT(kg)	AREA(m <sup>2</sup> )
B500	1	UB250*37	4569	300	170.35	4.89
B501	1	UB250*37	4569	300	170.35	4.89
B503	1	UC150*30	1393	300	42.20	1.25
PL500	2	PLT12*152	233	300	6.67	0.15
PL501	1	PLT12*70	233	300	1.53	0.04
PL502	4	PLT12*130	206	300	10.09	0.25
PL510	1	PLT12*70	233	300	1.54	0.04
TOTAL WEIGHT OF ONE ASSEMBLY					402.73	11.51

REV	DATE	DESCRIPTION	SIT	DT
0	15-02-2020	ISSUED FOR CONSTRUCTION		

PROJECT:		No. REC:	1
ASSEMBLY NAME:		DRAWING No.:	LR500
ASSEMBLY FINISH:			
CLIENT JOB NUMBER:			
MODELLED BY:			

1. ALL WELDS TO BE 6mm CONTINUOUS FINAR & FULLY SEALED UNJO
2. ALL BUTT WELDS SHALL BE FULL PENETRATION UNJO
3. ALL WELDS SHALL COMPLY WITH AS 1554.1 IN CONJ. WITH NZS 3404 - D
4. ASSEMBLY MARK TO BE STAMPED ON TOP FACE WHERE INDICATED THIS THE FOLLOWING INDICATES HIDDEN FACE
5. ALL NOTCHES TO HAVE 11mm RADIUS AT INTERNAL CORNERS
6. NO PAINT IN WAY OF TF BOLT CONNECTIONS OR SITE WELDS
7. REFER TO THE MARKING PLANS FOR LOCATIONS OF PRECAMBERS
8. ALL GALVANISED ASSEMBLIES TO HAVE DRAIN HOLES PROVIDED TYP.